

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6430G05331-8G-1	REACTION
-2	2	RBW6430G05331-8G-2	PULLER
-3	1	RBW6430G05331-8G-3	GUIDE
4	1	McMaster#90977A140 OR EQUIV	STEEL COUPLING NUT 1/4"-28 GRADE 5
5	1	McMaster#5909K230 OR EQUIV	NEEDLE ROLLER THRUST BEARING FOR 1/4" SHAFT DIA.
6	2	McMaster#5909K231 OR EQUIV	WASHER FOR 1/4" SHAFT DIA. NEEDLE-ROLLER THRUST BEARING

RBW6430G05331-8G T/R BUSHING REMOVAL TOOL ASSY

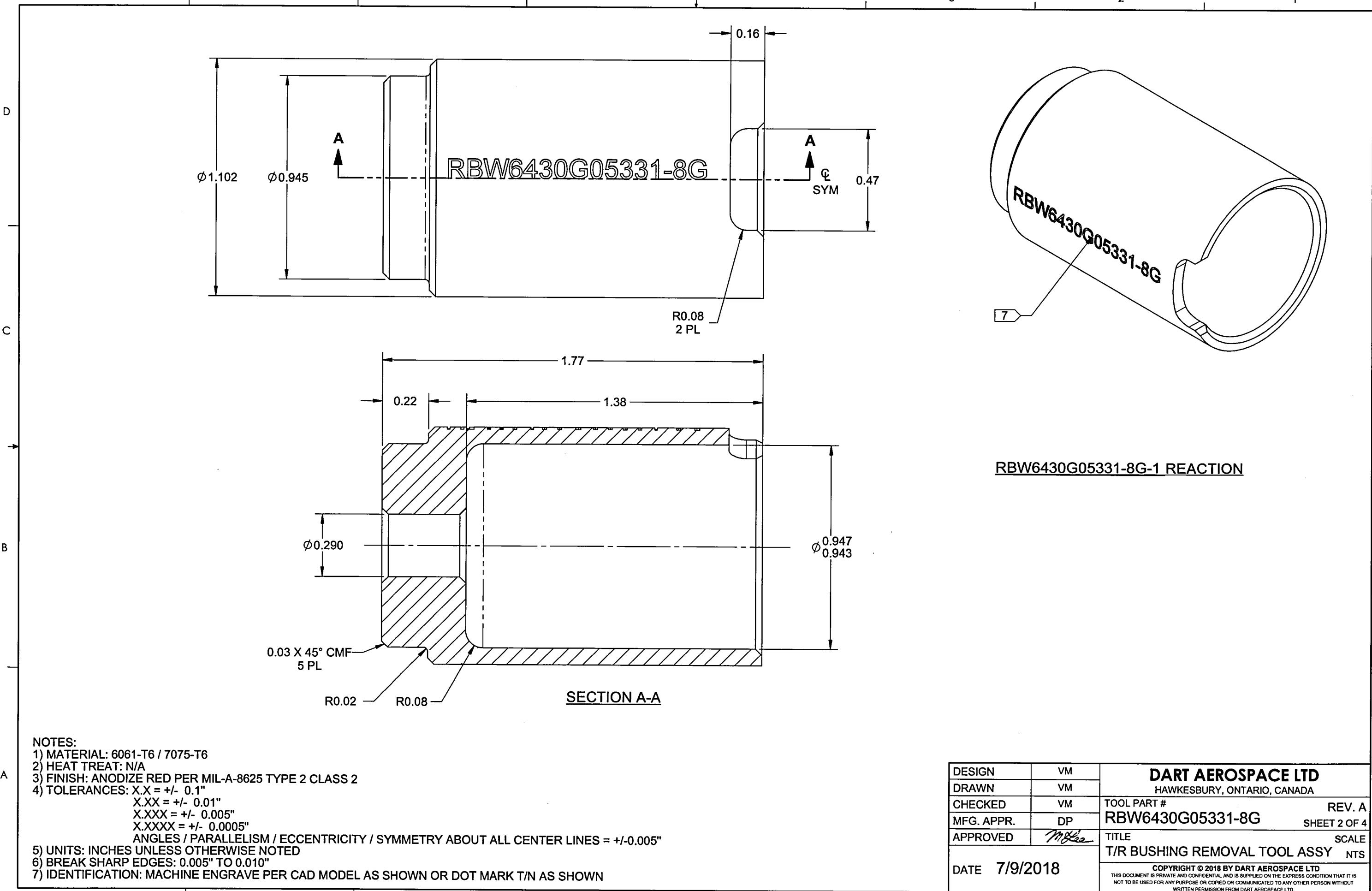
10

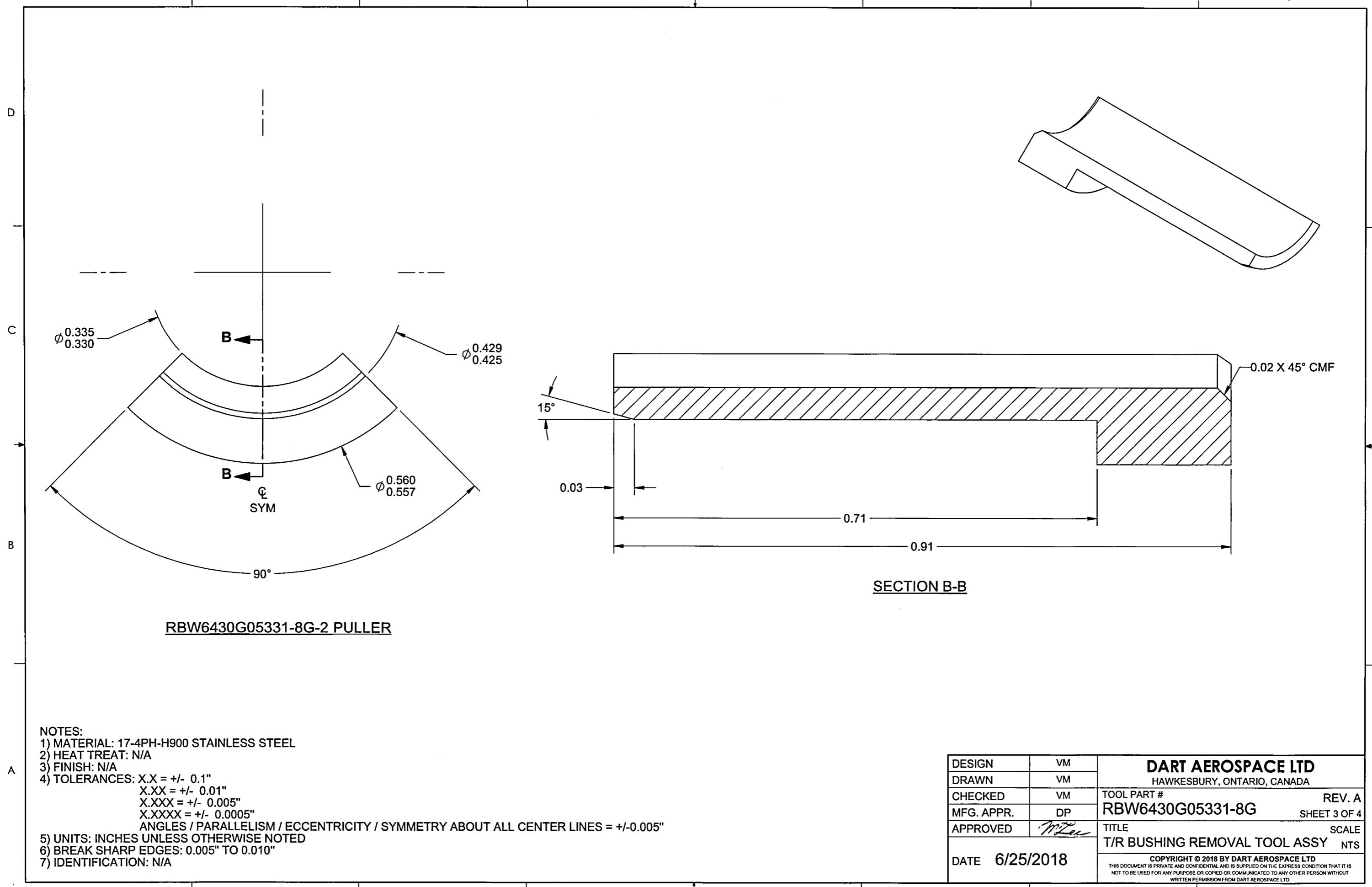
NOTES:

1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1"
 $X.XX = +/- 0.01"$
 $X.XXX = +/- 0.005"$
 $X.XXXX = +/- 0.0005"$
 ANGLES / PARALLELISM / ECCENTRICITY / SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

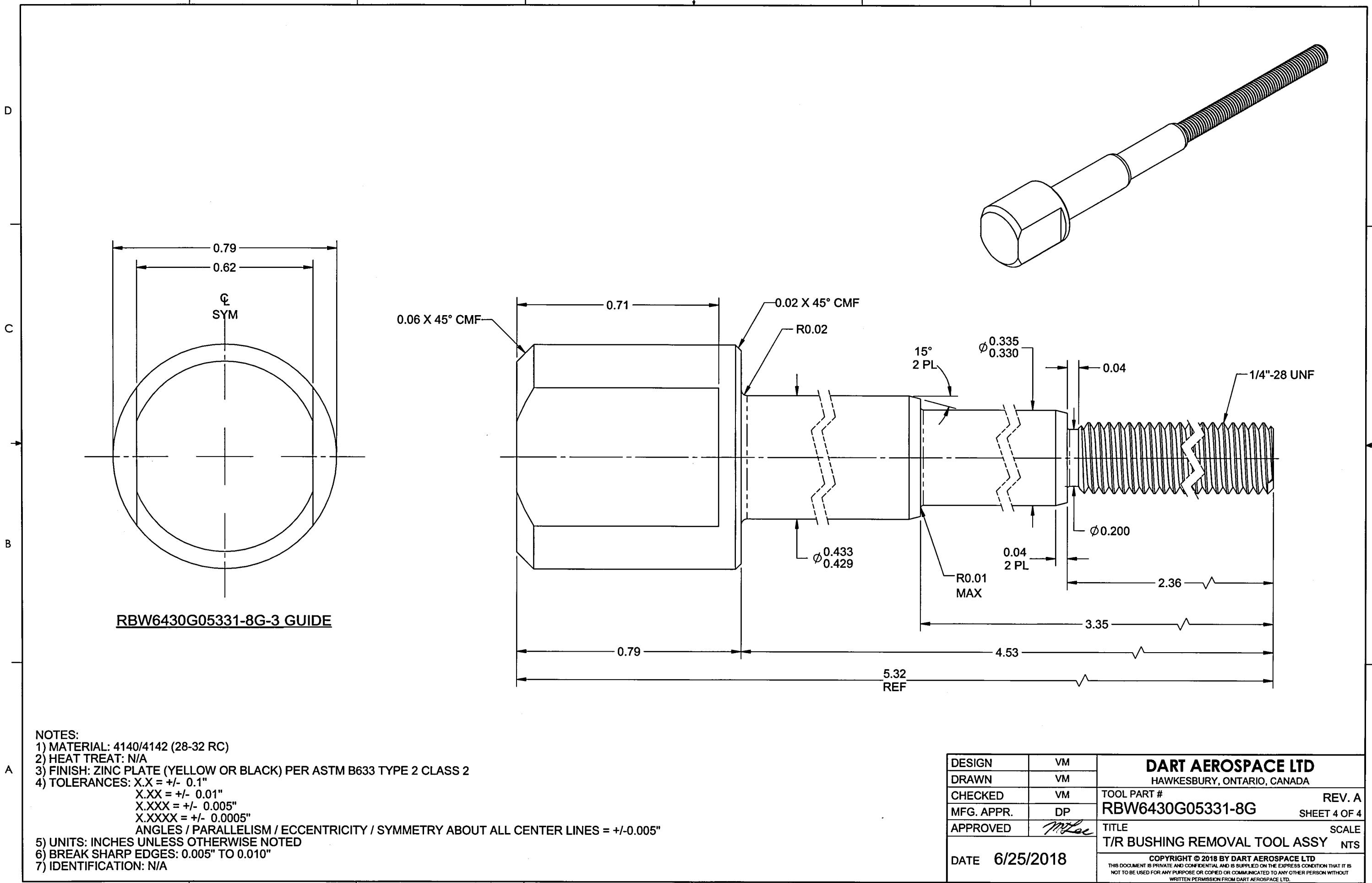
5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: N/A
 7) IDENTIFICATION: N/A
 8) ASSEMBLE AS SHOWN, INSTALL ITEM 4 HAND TIGHT
 9) RETAIN ITEM -2 WITH ELASTIC BAND
 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-563	VM
REV.	DESCRIPTION		
	ECN # BY		
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	<i>M. Lee</i>		
DATE 6/25/2018		TOOL PART # RBW6430G05331-8G REV. A SHEET 1 OF 4 TITLE T/R BUSHING REMOVAL TOOL ASSY NTS	
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DESIGN	VM	DART AEROSPACE LTD			
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			
MFG. APPR.	DP	RBW6430G05331-8G			
APPROVED	<i>[Signature]</i>	REV. A			
DATE 6/25/2018		SHEET 3 OF 4			
TITLE		SCALE			
T/R BUSHING REMOVAL TOOL ASSY		NTS			
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DRAWN	VM	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			
MFG. APPR.	DP	RBW6430G05331-8G			
APPROVED	<i>MZac</i>	REV. A			
TITLE		SHEET 4 OF 4			
DATE 6/25/2018		SCALE			
T/R BUSHING REMOVAL TOOL ASSY					
NTS					
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